## KIT FOR RAPID PROTOTYPING

Color	CN1	CN2	
Black	1	1	
Brown	2	2	
Red	3	3	
Orange	4	4	
Yellow	5	5	TP
Green	4 5 6 7 8 9 10	<u>5</u> 6 7	}
Blue	/		
Violet	8	<u>8</u> 9	∫ TP
Gray	9	9	J
White		10	
Black	11	11 12 13	<b>TP</b>
Brown	12 13	12	<u></u>
Red	13	13	55
Orange	14	14	TP
Yellow	15	15	_
Green	16	15 16	
Blue	<u>17</u>	17	] TP
Violet	18	18	}
Gray	19	19	)
White	20	20	

CN1 = HIR DF19G-20S-1C

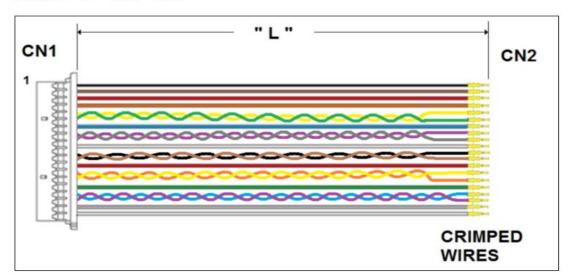
CN2 = HIR DF13-2630 SCF

CRIMPED WIRES CAN BE INSERTED INTO ANY HIROSE DF13 CONNECTOR

WIRE = UL1571 AWG 28(7)

TP = 4-5 TWISTS PER INCH

LENGTH = "L" = 18.00" +/- 0.25"





DEL MOLEN LINGTON					
APPR: VB	DATE: 9/14/16	SPECIFIED			
CHK BY: VB	DATE: 9/14/16	INCHES UNLESS OTHERWISE SPECIFIED. ALL TOLERANCES ARE +/- 0.50" UNLESS OTHERWISE			
DWG BY: VB	DATE: 9/14/16	DRAWINGS ARE NOT TO SCALE. ALL DIMENSIONS ARE IN			

REVISION HISTORY

REV		DATE	APPROVED
	Initial Release	9/14/16	VB
	Drawing Update	9/14/17	PT



Quadrangle Products Inc.

Quadrangle Products Inc. 28 Harrison Ave Suite 105, Englishtown, NJ 07726 Tel: 732-792-1234 Fax: 732-792-8305

© Copyright 2006 Quadrangle Products Inc.
This document is confidential and proprietary to Quadrangle Products
Inc. and shall not be reproduced, copied, used, or issued as the basis of
manufacturing and/or sale of equipment, material, or any other item.
Quadrangle Products Inc. has the sole and exclusive ownership rights
to this document and information contained herein.

QDW2336-KIT01 (800-00123)